

Industrial Refrigeration





THE COMPANY

Bernd Löffler, supported by his father Willy Löffler, founded thermofin GmbH in Heinsdorfergrund in June 2002. The first finned heat exchangers left the company in autumn 2003. Our product range comprises components for industrial and commercial appli-

cations in the field of storing and processing foods, for deep freezing plants and distribution centres, for process and industrial cooling as well as for large computer centres and ice rinks. Since 2007, we are also active in the sector of energy and power plant cooling.



FLEXIBILITY

In addition to well-engineered standard series, our service range also comprises design, construction and manufacture of heat exchangers according to customers' specifications and in special designs.

QUALITY

It is the ultimate objective of our quality policy to preserve the satisfaction of our customers. The quality management system of thermofin GmbH is certified according to the standards of DIN EN ISO 9001:2015.

By further developing our quality management, the process reliability within the company improves continuously. Thanks to the application of modern manufacturing processes and in consideration of permanent quality-ensuring examinations, we are able to guarantee the reliability of our products at any time. At the same time, all materials and components employed in our production process, meet the highest quality standards guaranteed by quality certificates of our suppliers.

- 2014/68/EU:

COMPREHENSIVE ACCOMPANYING SERVICE PORTFOLIO



Our technical sales team is happy to support you already during projecting of your systems. Our in-house developed selection software based on thermodynamic algorithms facilitates an exact designing and optimisation of the heat exchangers, also for special applications and mediums.

Our own test stand provides the opportunity to confirm the results by measurements. Following the current developments in the industry, we extended the stand by the refrigerant NH, in 2016. An extension of the existing test stand for dry coolers is planned in the near future. On request, we offer factory approvals and effect measurements and test runs in order to prove the performance of our units in accordance with customers' requirements. We can also supplement the order-related documentation with results of material examinations, x-ray analyses, vibration tests as well as wind and snow load calculations and on demand, we additionally provide calculations according to other regulations and standards such as ASME.



We offer the certainty of a manufacture in compliance with the following standards and guidelines:

• Quality management system: Certificate according to DIN EN ISO 9001:2015

• Welding quality requirements: Certificate according to DIN EN ISO 3834-3

• Manufacture of pressure equipment according to Directive 2014/68/EU: Certificate according to AD 2000-instructions HPO

 Internal manufacturing checks with monitoring of the final assessment (Module A2) according to Directive

Certificate according to module A2-Directive 2014/68/EU

Evaporators and air coolers **PRODUCT OVERVIEW**



CEILING-MOUNTED	EVAPORATOR/AIR COOL	ER
industrial line		8 9

TEN/L	HFC evaporator
TAN/A/S	NH ₃ evaporator
TON/L	CO ₂ evaporator
TGN/L	glycol air cooler

CEILING-MOUNTED EVAPORATOR/AIR COOLER

agricultural storage		10 11
TENA	HFC evaporator	
TANA	NH ₃ evaporator	
TOLA	CO ₂ evaporator	
TGNA	glycol air cooler	

EVAPORATOR/AIR COOLER WITH DOUBLE COIL industrial line 12 13		
rator double coil		
rator double coil rator double coil		
cooler double coil		



EVAPORATOR/AIR COOLER
FOR PROCESS ROOMS

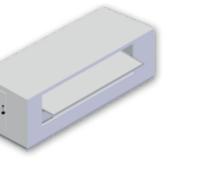
TEP	HFC evaporator for process rooms
TAP	$\rm NH_3$ evaporator for process rooms
TOP	CO_2 evaporator for process rooms
TGP	glycol air cooler for process rooms

14|15



BLAST FRE

TFN TOFL TGFN





TPE

TPA

TPO

TPG

TIE

TIA

	1	

TEFM
TAFM
TOFM
TGFM



TOFM TGFM
HEAT PU/
TWN TAWN

TOWN

TGWN

ТВ...

Evaporators and air coolers

E	Z	4	F	F	R	

16|17

HFC blast freezer **TAFN/A/S** NH₃ blast freezer CO₂ blast freezer glycol blast freezer

INSULATED COOLER

18|19

HFC insulated cooler NH₃ insulated cooler CO₂ insulated cooler glycol insulated cooler

PENTHOUSE COOLER 20|21

HFC penthouse cooler NH₃ penthouse cooler CO₂ penthouse cooler

glycol penthouse cooler

FLOOR-MOUNTED EVAPORATOR/AIR COOLER 22

HFC floor-mounted evaporator NH₃ floor-mounted evaporator CO₂ floor-mounted evaporator glycol floor-mounted evaporator

MP EVAPORATOR/AIR COOLER 23

HFC heat pump evaporator NH₃ heat pump evaporator CO₂ heat pump evaporator glycol heat pump evaporator

HEAT EXCHANGER COIL 24|25

heat exchanger coil

Evaporators and air coolers

DESIGN OVERVIEW

thermofin[®] evaporators and air coolers are used for both commercial and industrial cooling.

Depending on the application, different series for different airflows are available. For every type of application, the suitable material combinations can be selected from a wide range of possible materials.

Units of the "industrial line" are characterised by a high flexibility for the positioning of the medium connections as well as by comprehensive options in design and accessories. Depending on the series, HFC, NH_3 or CO_2 can be used as refrigerant for evaporators. Water and every type of cooling brine can be used as operating fluid for air coolers.

HEAT EXCHANGER COIL

- tube Ø 12, 16, 20 mm, smooth or inner-grooved
 in-line tube arrangement and large surfaces for sensitive applications
- staggered tube arrangement for an effective heat transfer in case of higher room temperatures
- fin spacing 4-12 mm or split spacing for a long operating time between defrost cycles
- operating pressures up to 55 bar (copper), > 60 bar (stainless steel)

materials:

mmmmm

tubes: copper, stainless steel 304/316, hot-dip galvanised steel, aluminium alloy fins: aluminium, aluminium epoxy resin coated, AlMg, stainless steel 304/316, copper, hot-dip galvanised steel

CASING

- for possible designs refer to the respective series
- connection elements made of stainless steel

materials:

AlMg or galvanised steel, powder coated (standard colour RAL 9010) stainless steel 304 (1.4301) stainless steel 316 (1.4404) optional: GRP tray





• Ø 400-910 mm, standard IP54 (optional IP55 for EC) draw-through or blow-through design • AC or optional energy-saving EC fans, directly

controllable via 0-10 V, 4-20 mA or Modbus signal • silent, slowly running fans in case of critical sound requirements

• protective grid with cathodic dip-paint coating or made of stainless steel

• industrial fans with norm motors for a high external pressure drop (e. g. for fast freezing) • all motors according to EuP 2015 guideline • extensive options for wiring and control

Ceiling-mounted evaporator/air cooler

industrial line

for cold stores, storage and distribution centres, normal and deep-freezing



ACCESSORIES

- heating coil
- defrosting: electrical, hot-gas, brine, water
- electric fan ring heaters
- double and insulated tray
- defrost dampers
- shut up with draw-in hoods
- draw-in/blow-out hoods
- legs (feet)

- insulation end plates
- tiltable fans
- CIP system for cleaning
- streamers for an increased air throw

series

TEN, TEL TAN, TAA, TAS

TON, TOL

TGN, TGL

draw-through

- air hose connections
- EC fans
- pre-wired fans
- repair switch
- "wireless" fan control







EFFICIENCY

- defrost dampers combined with hot-gas or brine defrost system
- design possible with different materials
- motor-driven or air-actuated damper design

AIRFLOW

precise airflow for the focused cooling of certain areas

CLEANING AND HYGIENE

• tilting functions for fans and defrost trays allow the easy access for cleaning inside of the units









Ceiling-mounted evaporator/air cooler

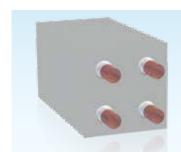
agricultural storage

for the efficient cooling of fruits and vegetables with optimised airflow for minimal dehumidification



ACCESSORIES

- defrosting: electrical, hot-gas, brine, water
- double and insulated tray
- blow-out hoods
- legs (feet)
- CIP system for cleaning



EFFICIENCY

• in-line tube arrangement and large surfaces for sensitive applications

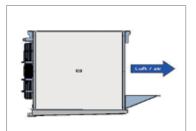
• tiltable fans

pre-wired fans repair switch

• "wireless" fan control

• EC fans

• high efficiency thanks to low pressure losses





AIRFLOW

- minimal dehumidification of the products thanks to blow-through fans
- support of the "Coanda effect" by a guiding sheet on the air outlet

OPTIMIZED ENERGY CONSUMPTION

- use of EC fans
- highly efficient speed control
- adjustment of air volume flow depending on cooling load







Evaporators and air coolers

Evaporator/air cooler with double coil

industrial line

space saving thanks to particularly flat design

and the second se	medium	series
	HFC: NH ₃ : CO ₂ : glycol:	TEDN TADN TODL, TODN TGDN
	airflow:	blow-through, blowing out on both sides (option draw-through, blowing out downwards)

ACCESSORIES

- heating coil
- defrosting: electrical, hot-gas, brine, water
- double and insulated trays and fan plates
- legs (feet)
- insulation end plates

- tiltable fans
- CIP system for cleaning
- EC fans
- pre-wired fans
- repair switch
- "wireless" fan control

CLEANING AND HYGIENE

• tilting functions for fans and drip trays allow the easy access for cleaning inside of the units









Evaporator/air cooler for process rooms

with a draught-free airflow and a low sound level



medium	series
HFC: NH₃: CO₂: glycol:	TEP TAP TOP TGP
airflow:	drawing in laterally, blowing out through the coil

- heating coil
- air filters
- defrosting: electrical, hot-gas, brine
- double and insulated drip trays



PATENTED AIRFLOW

• EC fans

pre-wired fans

• "wireless" fan control

• repair switch

- patented design with a "draught-free" airflow for the application in process and working rooms
- flat unit design
- silent, slowly running fans



PRE-FILTERS

• for the protection against soiling, the units can be equipped with air filters mounted to the air inlet



CLEANING AND HYGIENE

- tilting functions with quick-fit fasteners on the drip trays allow the easy access for cleaning works inside of the units
- direct assembly to the ceiling prevents dirt accumulation on the upper side of the unit
- trays are inclined to length-side towards the condensate water discharge
- condensate discharge pump to avoid a condensate water piping in the room







Blast freezer

with high freezing performance for a quick conservation of different products



medium	series
HFC: NH ₃ : CO ₂ : glycol:	TFN TAFN, TAFA, TAFS TOFL TGFN
airflow:	draw-through or blow-through

ACCESSORIES

- defrosting: electrical, hot-gas, brine
- electric fan ring heaters
- double and insulated tray
- defrost dampers







FLEXIBILITY

variable designs according to customers' requirements

• legs (feet)

• tiltable fans

• pre-wired fans

• repair switch

• insulation end plates

EFFICIENCY

- defrost dampers combined with hot-gas or brine defrost system
- design possible with different materials
- motor-driven or air-actuated damper design

LONG SERVICE LIVES FOR EVAPORATORS

 split fin spacings extend the operating time between the defrost processes and ensure an efficient operation of the unit

AIRFLOW

precise airflow for the focused cooling of defined areas









16|17

Insulated cooler

effective use of the building thanks to the installation on the external wall of the cold room

medium	series
HFC:	TIE
NH ₃ :	TIA
CO ₂ :	TIO
glycol:	TIG



DESIGN

- steam-proofed insulation cell with insulation wall thicknesses from 80-200 mm, RAL 9010
- steam-proofed, lockable access door, door frame electrically heated
- accessible water-proof floor plate made of stainless steel

- heating coil
- defrosting: electrical, hot-gas, brine

- indoor illumination
- automatic damper control via TFC-thermofin[®] flap control
- AC axial fans or EC radial fans depending on application
- control cabinet and bus capable connection

• cell made of stainless steel

 weather resistant roof in case of an outside installation



AIRFLOW

- for different airflow options, the units can be designed with radial or axial fans
- optimal use of the cold room thanks to the unit positioned laterally outside of the cold room





EFFICIENCY

- the damper separates the cold room from the insulated cooler, with it, no heat enters the cold room during the defrost process
- efficient and quick defrosting with closed damper thanks to the circulation mode inside of the unit

CLEANING, HYGIENE AND SERVICE

- the access door allows a perfect cleaning of all areas inside of the unit
- patented service-friendly arrangement of fans and electrical components
- service and cleaning at normal ambient temperature









Penthouse cooler

effective use of the building thanks to the installation on the roof of the cold room or in false ceilings



medium	series	
HFC: NH₃: CO₂: glycol:	TPE TPA TPO TPG	

DESIGN

- steam-proofed insulation cell with wall thicknesses from 80-200 mm, RAL 9010
- steam-proofed lockable access door, door frame electrically heated
- draw-in area along the floor with access grid
- indoor illumination
- electrically actuated defrost damper
- AC axial fans
- control cabinet for damper control and repair switch

ACCESSORIES

- heating coil
- defrosting: electrical, hot-gas, brine
- EC fans
- weather-resistant roof in case of an outside installation





AIRFLOW

- the air is drawn in upwards through the roof of the cold room and blown out through an air duct
- optimal use of the cold room thanks to the unit positioned on the suspended ceiling or the roof

EFFICIENCY

- patented damper arrangement ensures an optimal airflow through the heat exchanger coil
- defrost dampers mounted to the heat exchangers prevent a heat entry to the cold room during the defrost process



SERVICE

• service-friendly arrangement of fans and electrical components









Floor mounted evaporator/air cooler

optimal use of the cold room thanks to a duct-guided airflow



medium	series
HFC: NH ₃ : CO ₂ : glycol:	TEFM TAFM TOFM TGFM
airflow:	vertical, blowing out upwards

- galvanised steel casing, not painted
- air-actuated defrost dampers
- duct connections

ACCESSORIES

- defrosting: electrical, hot-gas, brine
- electrical coil and/or tray edge heaters
- electric fan ring heaters

• AC axial fans for a high external

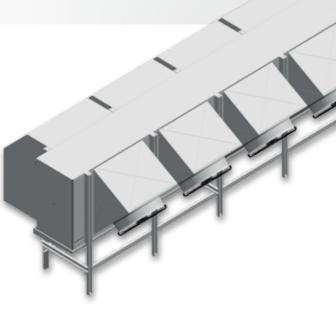
- pre-wired fans
- repair switch

pressure drop



Heat pump evaporator/air cooler

optimal defrost cycles thanks to reduced heat losses during defrost process



DESIGN

• external installation	• wea and tim
ACCESSORIES	
 defrosting: electrical, hot-gas, brine electric fan ring heaters double and insulated tray 	legsinstECpre

- defrost dampers
- draw-in/blow-out hoods









mediumseriesHFC:TWNNH3:TAWNCO2:TOWNglycol:TGWN

airflow:

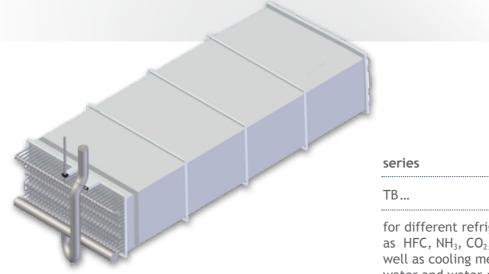
draw-through

veather protection thanks to draw-in nd blow-out hoods for long operating imes

legs (feet)
insulation end plates
EC fans
pre-wired fans
repair switch
"wireless" fan control

Heat exchanger coil

optimised dimensioning for different cases of application

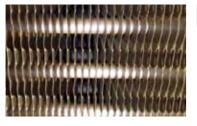


DESIGN

 tube arrangement, tube diameter, fin spacing and materials are selected according to application

- defrosting: electrical, hot-gas, brine, water
- legs (feet)
- drip tray







FLEXIBLE DIMENSIONS

- thermodynamically optimised designs
- freely configurable: thermofin[®] optimises the heat exchanger coils according to customers' requirements

INCREASED CORROSION PROTECTION - COATING

- cathodic dip-paint coating
- heresite

LONG OPERATING TIME OF EVAPORATORS

 split fin spacings extend the operating time between the defrost processes and ensure an efficient operation of the unit





for different refrigerants such as HFC, NH₃, CO₂, propane, as well as cooling mediums such as water and water-glycol mixtures

- fin designs:
 AlMg, stainless steel 304/316
- optional: reinforced fin thickness for particular cleaning works
-
- casing on air inlet/outlet
- insulation end plates
- optional: 1 mm fins on air inlet for cleaning







Condensers and gas coolers **PRODUCT OVERVIEW**

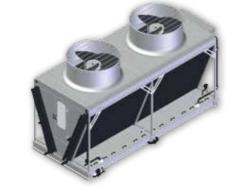


CONDENSE horizontal	R/GAS COOLER	30 31
ТСН	HFC condenser	
TCFF	condenser "Free Flowing"	
TACH	NH ₃ condenser	
ТОСН	CO ₂ gas cooler	

CONDENSER/GAS COOLER vertical		30 31
TCV TACV TOCV	HFC condenser NH ₃ condenser CO ₂ gas cooler	



CONDENSER/GAS COOLER V-shape, double-row		32 33
TCD	HFC condenser	
TACD	NH ₃ condenser	
TOCD	CO ₂ gas cooler	





with housing

TCHH
TCDH
TACHH
TACDH
ТОСНН
TOCDH

COMPACT CONDENSER/GAS COOLER 36|37

TCK	
TACK	
TOCK	



V-shape, sing	-TOW 32 33	3
TCW H	C condenser	
TACW	l ₃ condenser	
TOCW	2 gas cooler	



HYBRID	CONDENSER	34	35

THCD/THCW hybrid HFC condenser THACD/THCAW hybrid NH₃ condenser

CONDENSER/GAS COOLER

36|37

HFC	condenser	horizontal
1 II C	condenser	nonzontat

HFC condenser double coil "V-shape"

NH₃ condenser horizontal

NH₃ condenser double coil "V-shape"

CO₂ gas cooler horizontal

CO₂ gas cooler double coil "V-shape"

HFC compact condenser

NH₃ compact condenser

CO₂ compact gas cooler

CONDENSER/GAS COOLER WITH DOUBLE COIL

36|37

HFC condenser

NH₃ condenser

TODW CO₂ gas cooler

Condensers and gas coolers **DESIGN OVERVIEW**

thermofin[®] condensers are available in a wide performance range between 0.5 and 2,000 kW.

Depending on the application, you can select between different series within the "industrial line". Mounted empty housings are just as possible as pre-wired controllers for the fans, coated fins or modified leg (foot) heights. All thermofin[®] condensers are available in different sound levels and of course suitable for outside installation. Depending on the series, HFC, NH_3 , CO_2 or propane can be used as refrigerant.

OPERATIONAL RELIABILITY

- high leakage protection core tubes without contact to the casing • heat exchanger coils are float-
- mounted inside of the casing • fluid-containing tubes
- without bearing function

HEAT EXCHANGER COIL

- tube Ø 9.52 or 12 mm, smooth or inner-grooved
- efficient staggered tube arrangement
- standard fin pitch 2.0, 2.2, 2.4 or 3.0 mm, smooth surface
- operating pressures up to 43 bar (copper), 120 bar (stainless steel) for CO₂

materials:

tubes: copper, stainless steel 304/316 fins: aluminium, aluminium epoxy resin coated (UV resistant), AlMg, stainless steel, copper



CONNECTION SYSTEMS • connection diameter is

optimised to the respective case of application



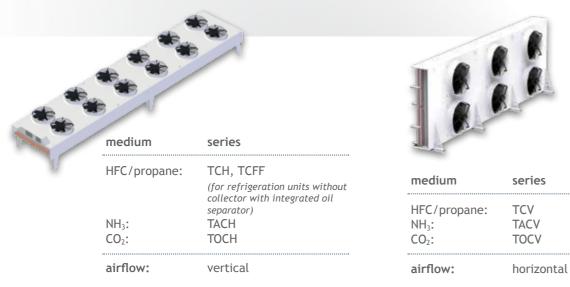
• Ø 450-1,000 mm, standard IP54 (optional IP55 for EC fans) • AC or optional energy-saving EC fans, directly controllable via 0-10 V, 4-20 mA or Modbus signal

• optimised to specific sound requirements • all motors according to EuP2015 guideline • extensive options for wiring and control

Condenser/gas cooler

horizontal/vertical

optimal system component thanks to the wide range of performance

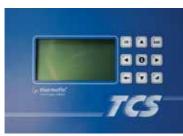


ACCESSORIES

- circuit partition
- inspection openings
- extended legs (feet)
- shortened legs (feet)
- special colours
- spraying system







- vibration dampers
- streamers for an increased air throw
- diffusers
- EC fans
- K65-joint for gas coolers
- **EFFICIENCY**
- spraying system for peak loads in case of high ambient temperatures
- low water consumption
- improved COP of the system
- hygiene and frost protection thanks to the fullyautomated drain system
- control with TCS controller (max. 4 spraying zones)

SERVICE AND CLEANING

- smooth fin surfaces prevent soiling and facilitate cleaning
- longer operating times
- optional: tiltable fans

ELECTRIC DESIGN

- repair switch/motor protection switch (wired individually or pair-wise)
- wiring to terminal box
- TPD thermofin® power distribution
- TCS thermofin[®] control system
- control cabinet for the integration of all electrical components
- speed controller (phase control or frequency converter for AC motors)









Condenser/gas cooler V-shape

double-row/single-row

ideal for high power requirements with small installation surface, groupage of units to a field



TOCD

NH₃: CO₂:

TOCW

airflow: drawing in laterally, blowing out vertically upwards

ACCESSORIES

CO₂:

- circuit partition
- special colours
- spraying system
- vibration dampers

OPTIONS



EFFICIENCY

• spraying system for peak loads in case of high ambient temperatures

• streamers for an increased air throw

- low water consumption
- improved COP of the system

• diffusers

• EC fans

• hygiene and frost protection thanks to the fullyautomated drainability

• K65-joint for gas coolers

• control with TCS controller (max. 4 spraying zones)





SERVICE AND CLEANING

- smooth fin surfaces prevent soiling and facilitate cleaning
- longer operating times
- optional: tiltable fans

ELECTRIC DESIGN

- repair switch/motor protection switch
- (wired individually or pair-wise)
- wiring to terminal box
- TPD thermofin[®] power distribution
- TCS thermofin[®] control system
- control cabinet for the integration of all electrical components
- speed controller (phase control or frequency converter for AC motors)





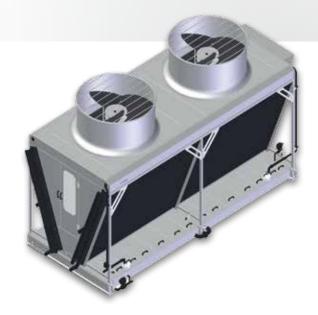






Hybrid condenser

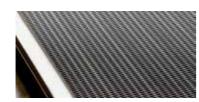
with an outstanding performance potential thanks to the interaction between wet and dry cooling



medium	series
HFC: NH ₃ :	THCD, THCW THACD, THACW
airflow:	drawing in laterally, blowing out vertically upwards

DESIGN

- parts with contact to water made of stainless steel
- fans Ø 800 to Ø 2,000 mm
- fan selection optimised to sound values and energy efficiency
- continuous speed control of the fans
- completely piped water circuit
- water collection tray
- filling level sensor
- submersible pump for water circuit
- automatic deluging system
- automatic conductivity measurement



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HEAT EXCHANGER COIL

• high protection against corrosion thanks to cathodic dip-paint coating

SERVICE

- access door with automatic fan stop
- all valves and water-side service points are accessible from the outside

ELECTRIC DESIGN

- complete system with TCS mounted into a control cabinet for the regulation of all unit functions
- regulation of summer/winter mode with draining
- continuous regulation of the fan speed
- regulation of the deluging water circuit
- regulation of the desludging and refilling function
- connection to upstream control

WATER CIRCUIT

• deluging of the finned surface for an increased performance and a decreased medium temperature





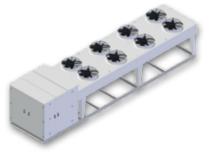


Condenser/ gas cooler with housing

Compact condenser/ gas cooler

Condenser/ gas cooler double coil W-shape

in different versions for receiving customised components







medium	series	medium	series	medium	series
HFC/propane: NH ₃ : CO ₂ :				HFC/propane: NH ₃ : CO ₂ :	

ACCESSORIES

- circuit partition
- inspection opening
- special colours
- spraying system
- vibration dampers



HOUSING

• dimensions according to customers' requirements

• tiltable fans

• diffusers

• EC fans

• streamers for an increased air throw

• K65-joint for gas coolers

- galvanised steel or stainless steel
- powder coating standard colour RAL 7035 • optional: special colours and increased corrosion protection
- casing in simple or double wall, sound optimised design • door design (quantity, size) according to customers' requirements
 - base frame
 - · connection elements made of stainless steel





HIGH QUALITY STANDARD

• powder-coated casing parts

ELECTRIC DESIGN

- repair switch/motor protection switch (wired individually or pair-wise)
- wiring to terminal box
- TPD thermofin[®] power distribution
- TCS thermofin[®] control system
- control cabinet for the integration of all electrical components
- speed controller (phase control or frequency converter for AC motors)







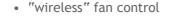
Controls as system solution CONTROL TECHNOLOGY AND SYSTEM CONCEPTS

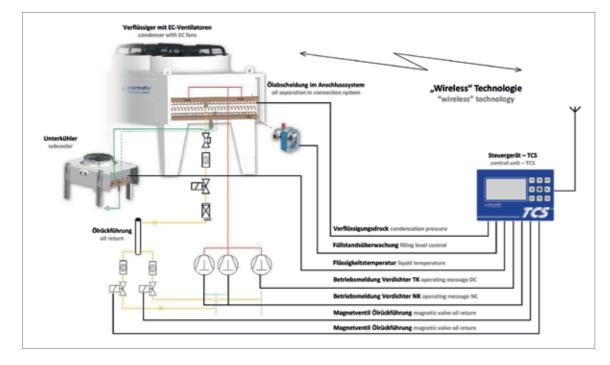
CONDENSER WITH OPTIONS FOR "SYSTEMS WITHOUT RECEIVER"

- condenser with downstream control-
 - controlled EC fans
 - integrated filling level sensor
- integrated oil separator and oil return "wireless" fan control

led subcooler

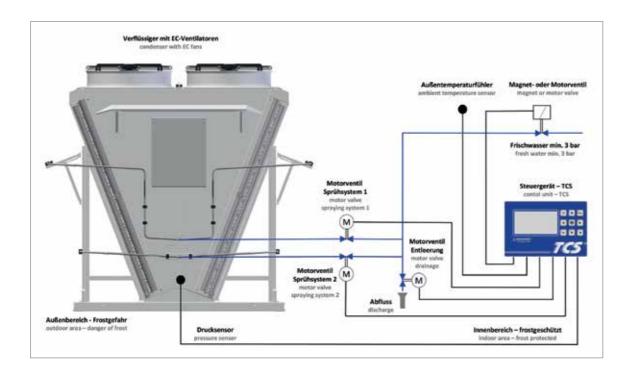






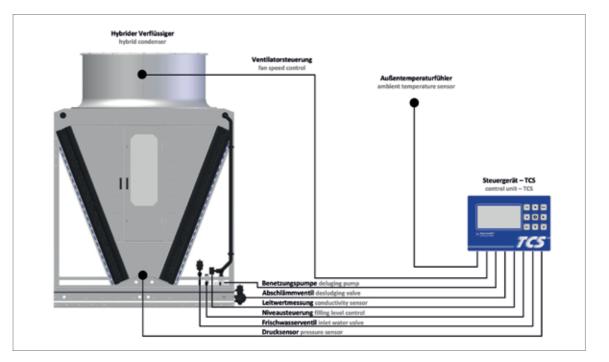
CONDENSER WITH SPRAYING SYSTEM

- spraying system depending on the condensation pressure, ambient temperature and fan speed
- max. 4 separate spraying zones
- hygiene and frost protection thanks to a fully-automated drainage



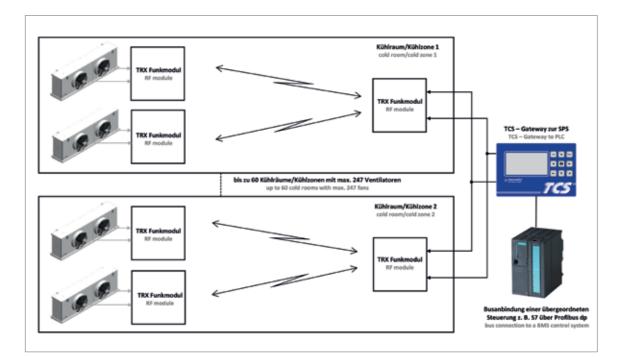
HYBRID CONDENSER

· deluging depending on the condensation pressure, ambient temperature and fan speed



EVAPORATOR/AIR COOLER WITH EC FANS

- "wireless" connection via RF modules to each EC fan (up to 247 fans)
- multi-room and/or multi-zone control up to 60 rooms/zones



• max. 2 separate deluging zones • frost protection thanks to a fullyautomated drainage

• connection to a upstream control via Modbus/Profibus/CANbus/BACnet • all data of a fan are available from the upstream control





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